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Honeycomb technology by Tom Bitzer,
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materials, design, manufacturing,
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with minimal weight gain can benefit from HexWeb® honeycomb. HexWeb® is a lightweight core material that is available with regular hexagonal cells or in over-expanded (OX) form. It offers versatility in density, cell size and other properties and is also suitable for high volume manufacture.

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The technology developed and patented by EconCore is unique in design. The thermoplastic honeycomb is produced continuously while direct lamination of the sandwich skin layers is most often in-line integrated in the highly automated process.

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**Thermoplastic Honeycomb
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Honeycomb is a lightweight core material which is available in a variety of cell sizes and densities, providing a wide range of mechanical and thermal properties. HexWeb® honeycomb provides a unique structure made from a variety of web materials including

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fiberglass, aluminum, and aramid/para-
aramid mechanical papers.

HexWeb Honeycomb | Hexcel

These methods are based on how the nodes are attached. The most common manufacturing method is adhesive bonding, possibly as much as 95% of the honeycomb cores are made this way.

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There are two basic techniques used to convert the sheet material into honeycomb: the expansion process and the corrugation process.

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